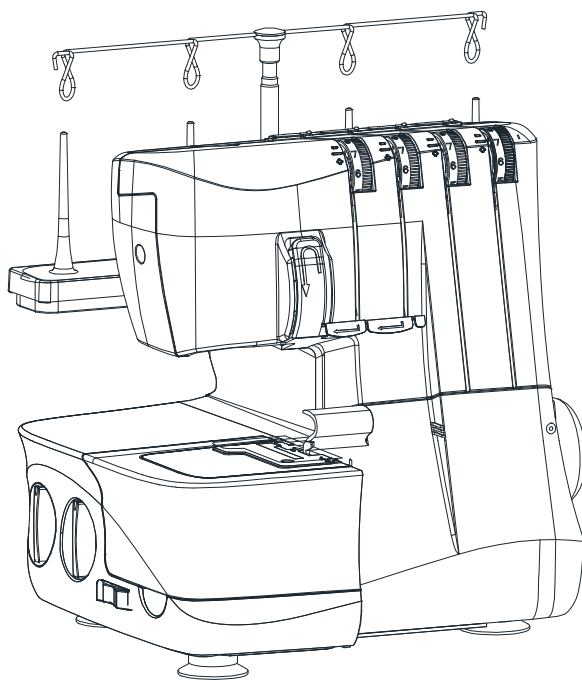




SINGER®

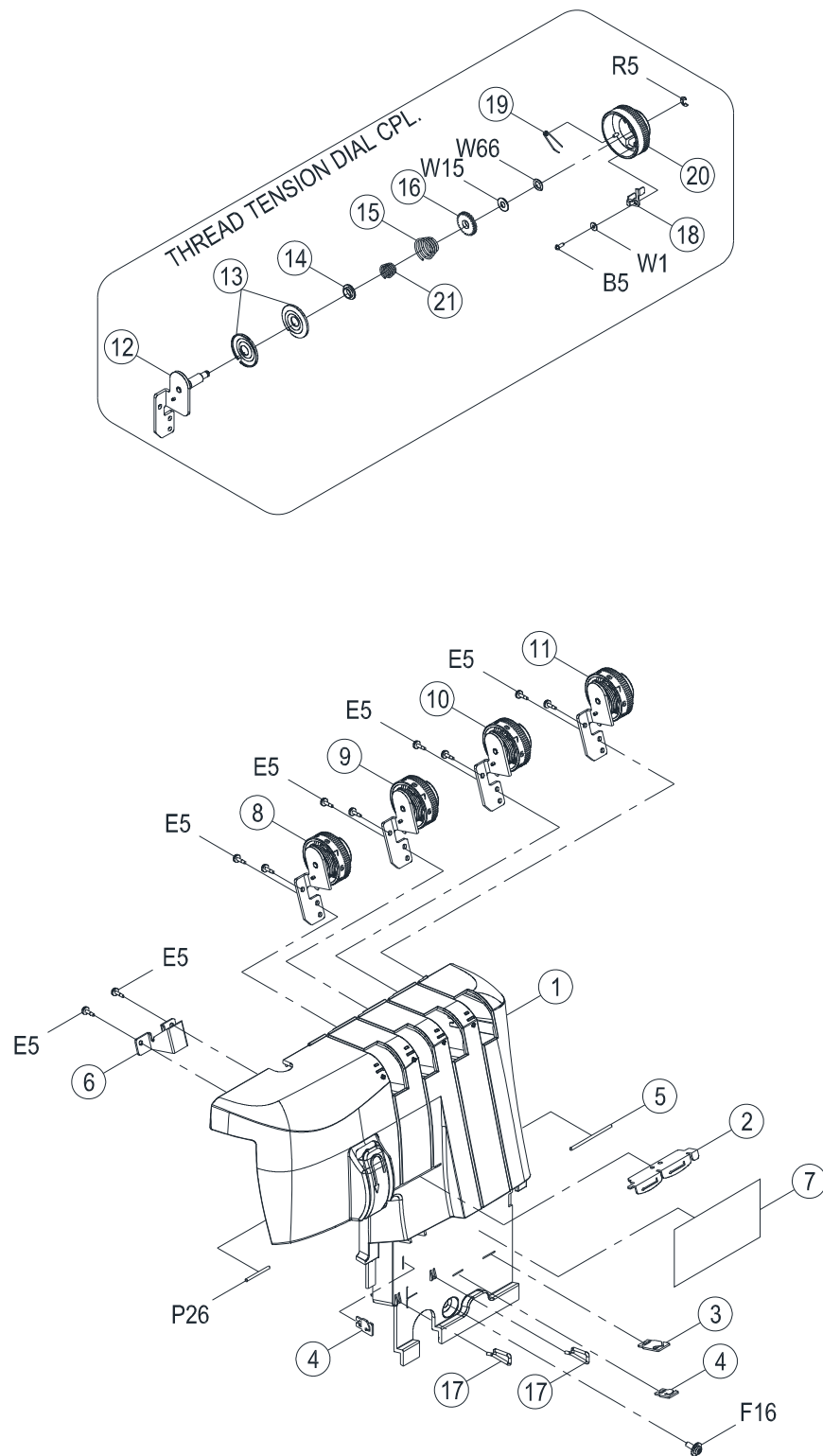
S0230

S0235



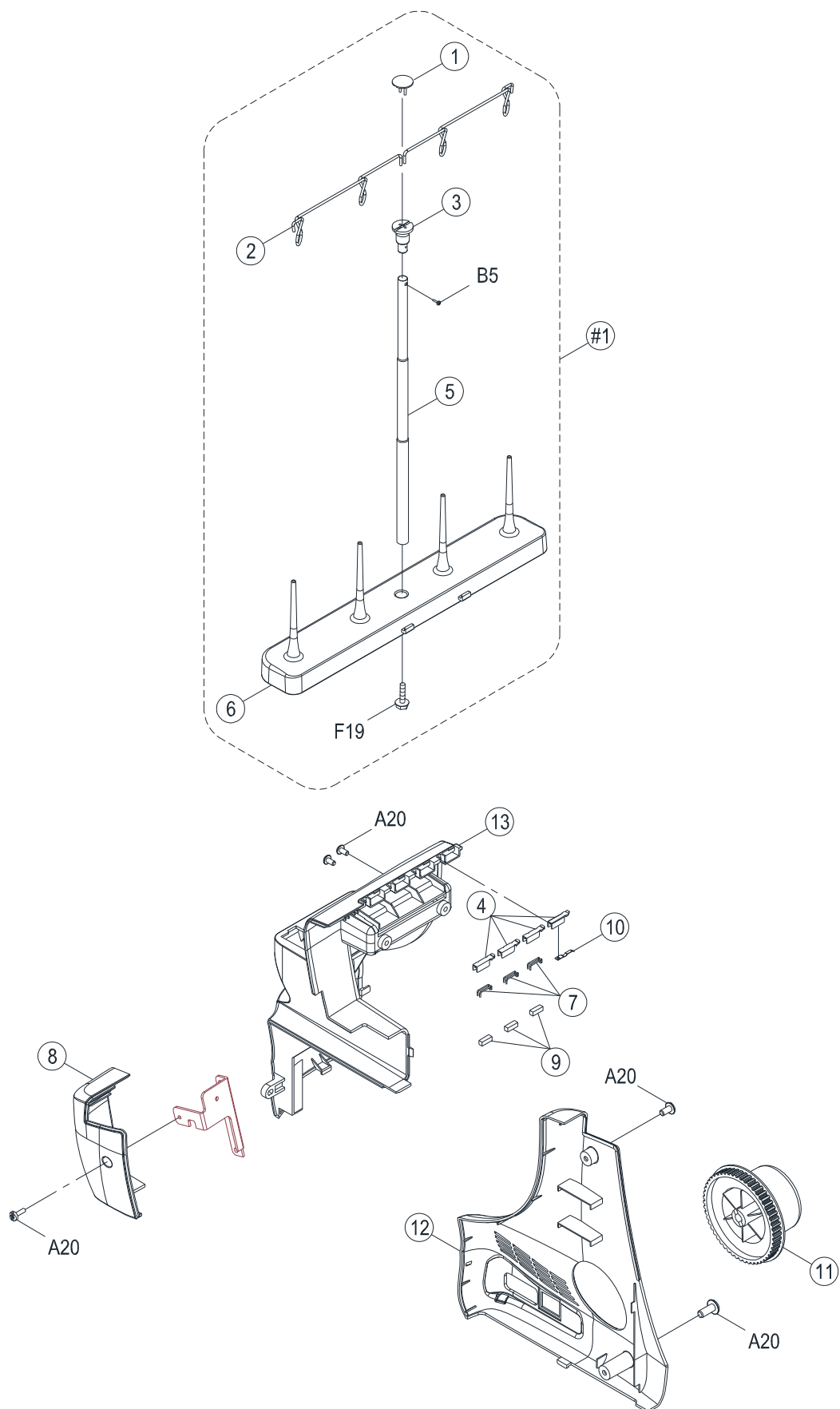
Liste de pièces
Lista de Piezas
Parts List

A

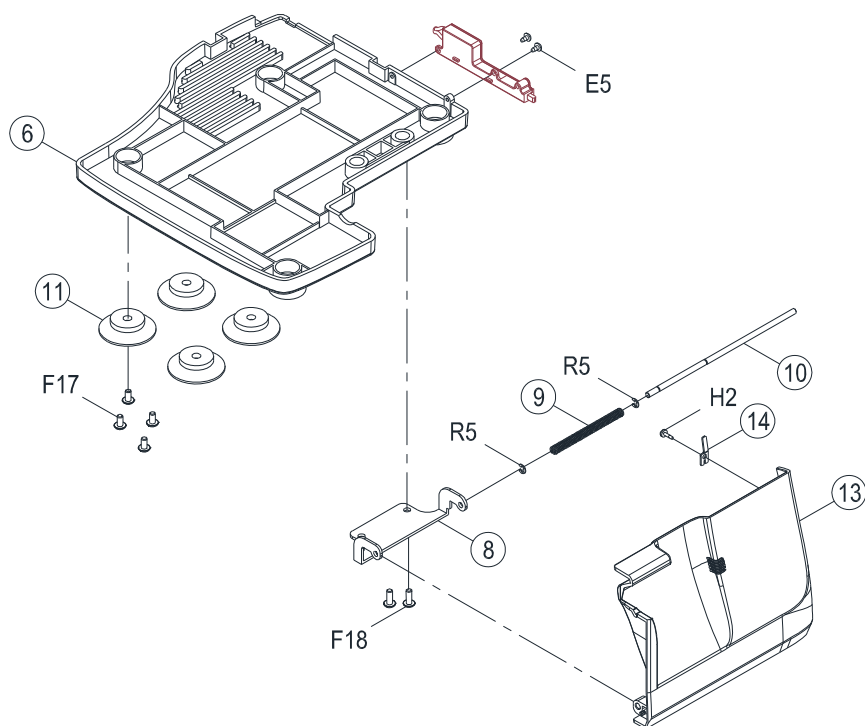
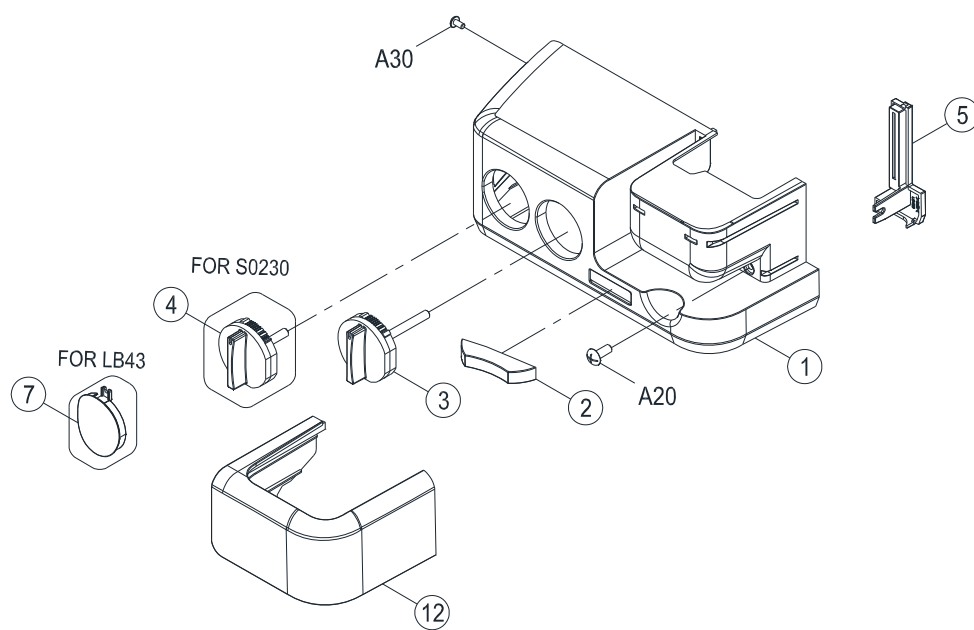


No.	Part No.	Description
1	68018733	FRONT COVER
2	68018734	GUIDE PLATE
3	68018745	FEEDING THREAD GUIDE PLATE
4	68018746	FEEDING THREAD GUIDE PLATE A
5	68018747	STAINLESS STEEL SHAFT
6	68018748	THREAD TAKE-UP GUIDE
7		STICKER
8	68018588	THREAD TENSION DIAL CPL. 1 (FOR LEFT NEEDLE)
9	68018597	THREAD TENSION DIAL CPL. 2 (FOR RIGHT NEEDLE)
10	68018599	THREAD TENSION DIAL CPL. 3 (FOR OVERLOOPER)
11	68018601	THREAD TENSION DIAL CPL. 4 (FOR UNDERLOOPER)
12	68018749	SUPPORT PLATE CPL.
13	68018750	THREAD TENSION DISC
14	68018751	SPRING PLATE
15	68018752	THREAD TENSION SPRING (FOR LEFT NEEDLE /UNDERLOOPER)
15	68018753	THREAD TENSION SPRING B (FOR RIGHT NEEDLE)
15	68018754	THREAD TENSION SPRING A (FOR OVERLOOPER)
16	68018755	THREAD TENSION GEAR
17	68018756	THREAD GUIDE
18	68018757	THREAD TENSION RELEASER
19	68018758	THREAD TENSION CLUTCH SPRING
20	68018759	THREAD TENSION DIAL 1 (FOR LEFT NEEDLE)
20	68018760	THREAD TENSION DIAL 2 (FOR RIGHT NEEDLE)
20	68018761	THREAD TENSION DIAL 3 (FOR OVERLOOPER)
20	68018762	THREAD TENSION DIAL 4 (FOR UNDERLOOPER)
21	68018763	SPRING

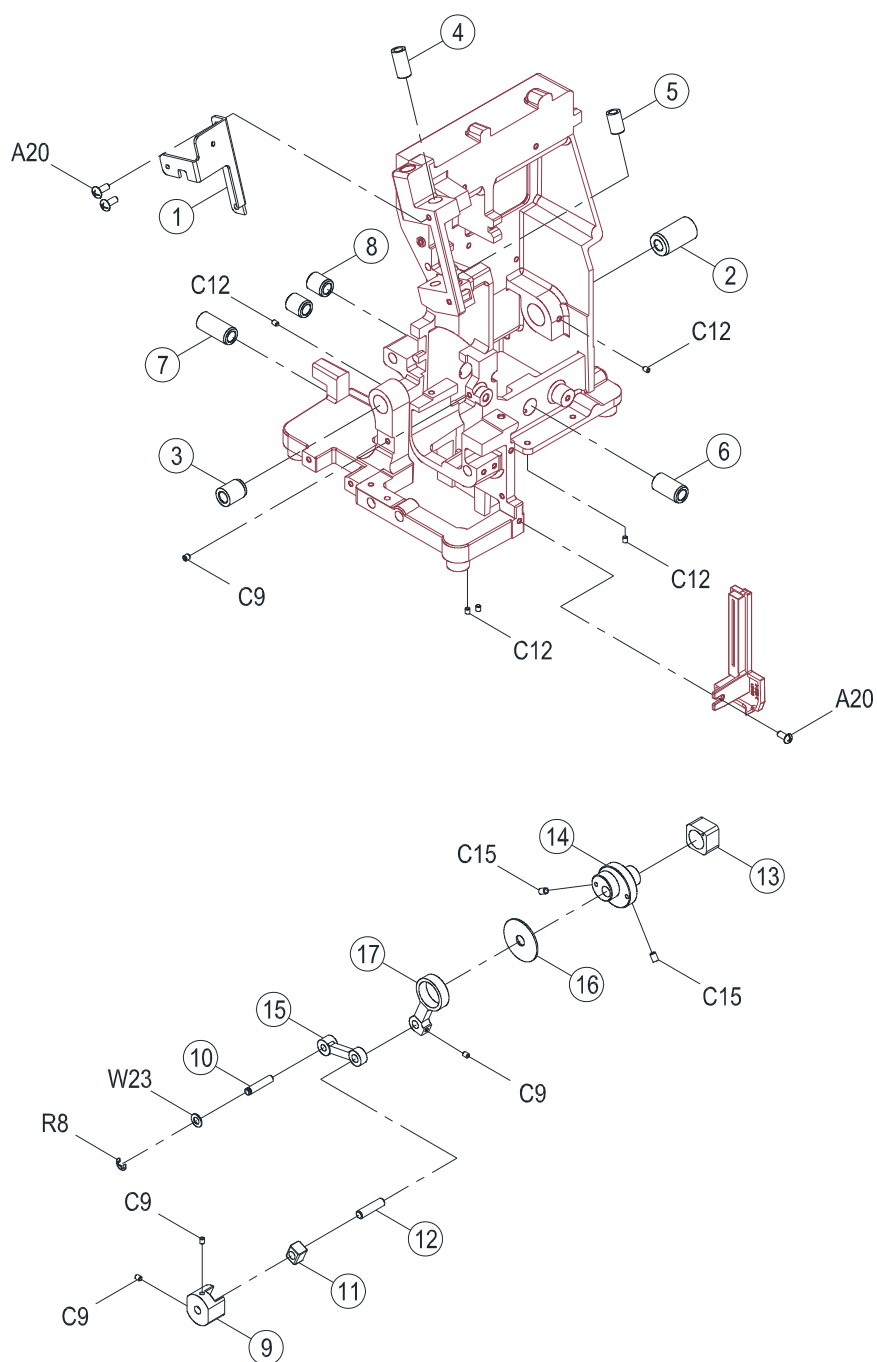
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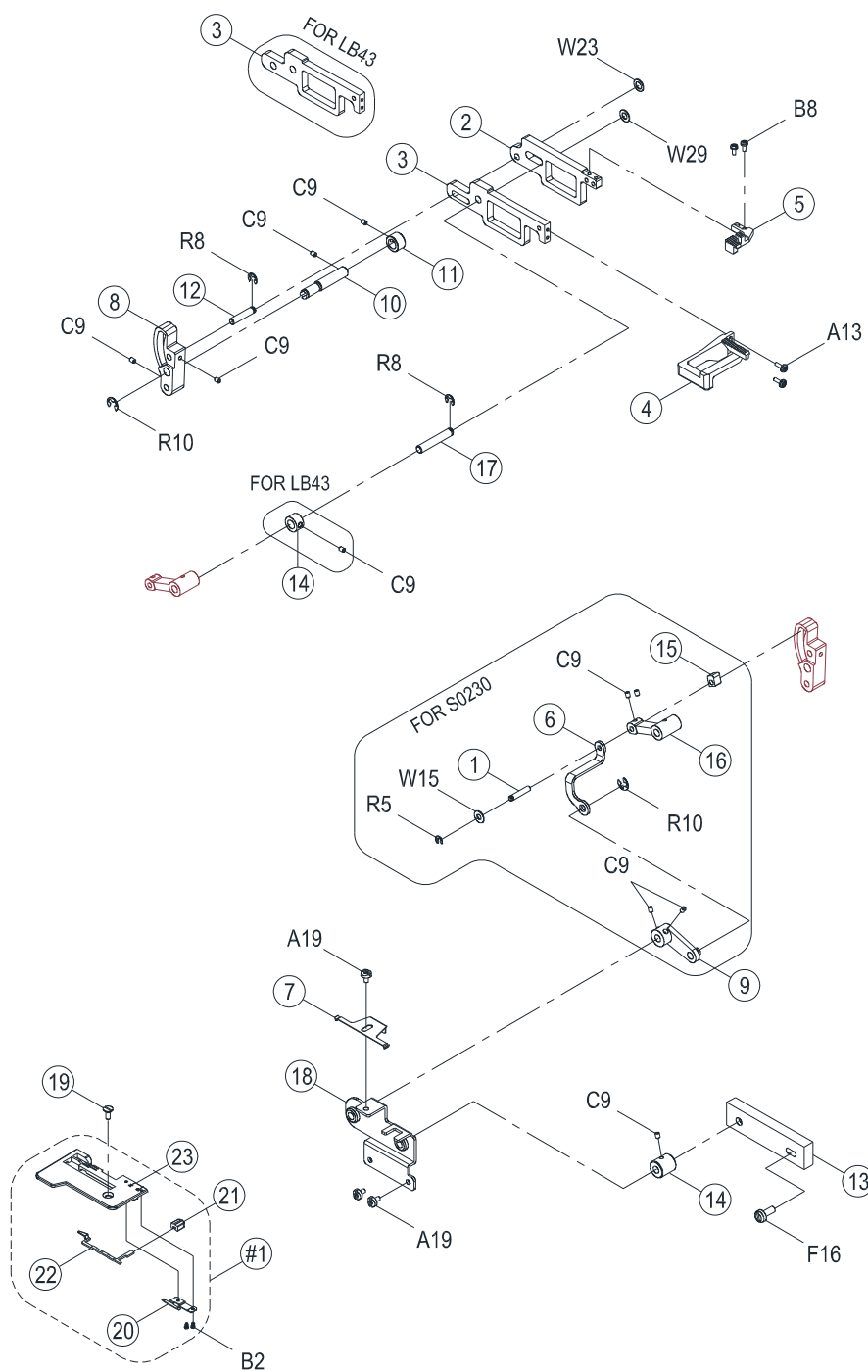
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68018785	CAP
2	68018786	THREAD GUIDE LEVER
3	68018787	THREAD GUIDE LEVER BASE
4	68018788	THREAD RECTIFIER PLATE
5	68004410	SPOOL STAND SHAFT
6	68018789	SPOOL STAND BASE
7	68018791	THREAD RECTIFIER WIRE
8	68018792	FACE COVER
9	68018793	THREAD RECTIFIER CUSHION
10	68018794	THREAD TENSION SPRING
11	68018795	HAND WHEEL
12	68018796	MOTER DRIVE BELT COVER
13	68018797	BACK COVER
#1	68018798	HOLDER COMPLETE



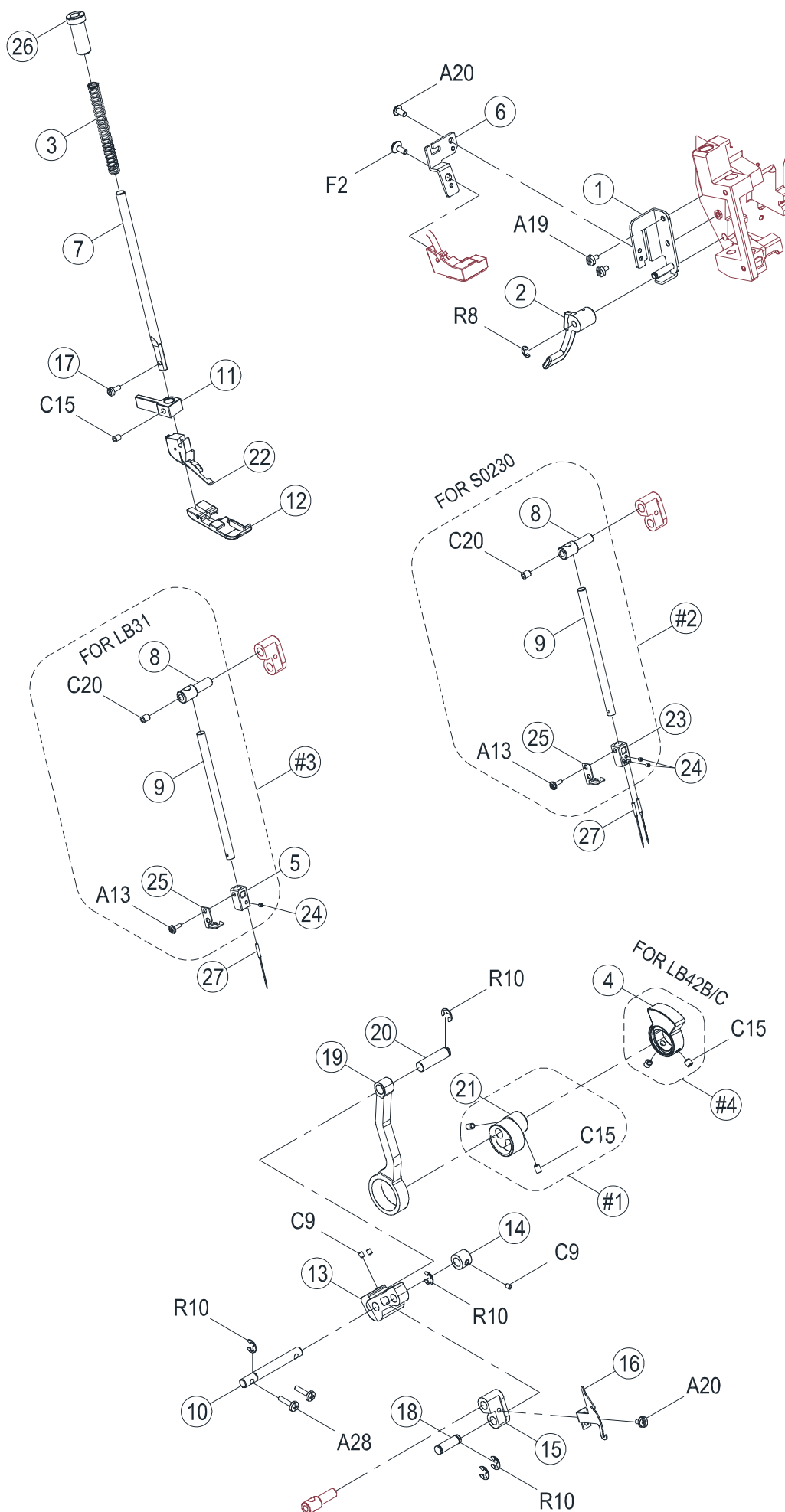
No.	Part No.	Description
1	68018602	LOOPER COVER
2	68018802	LOOPER COVER HOOK
3	68018603	CUSHION
4	68018604	LOOPER COVER HINGE PLATE
5	68018804	LOOPER COVER SPRING
6	68018805	LOOPER COVER HINGE SHAFT
7	68018806	BASE COVER
8	68018605	UPPER BLADE CANCEL BUTTON
9	68018606	STITCH LENGTH DIAL CPL.
10	68018607	DIFFERENTIAL DIAL CPL.
11		
12	68018611	SEWING TABLE SIDE COVER
13	68018612	SEWING TABLE BODY
14	68018613	SUB SEWING TABLE COVER



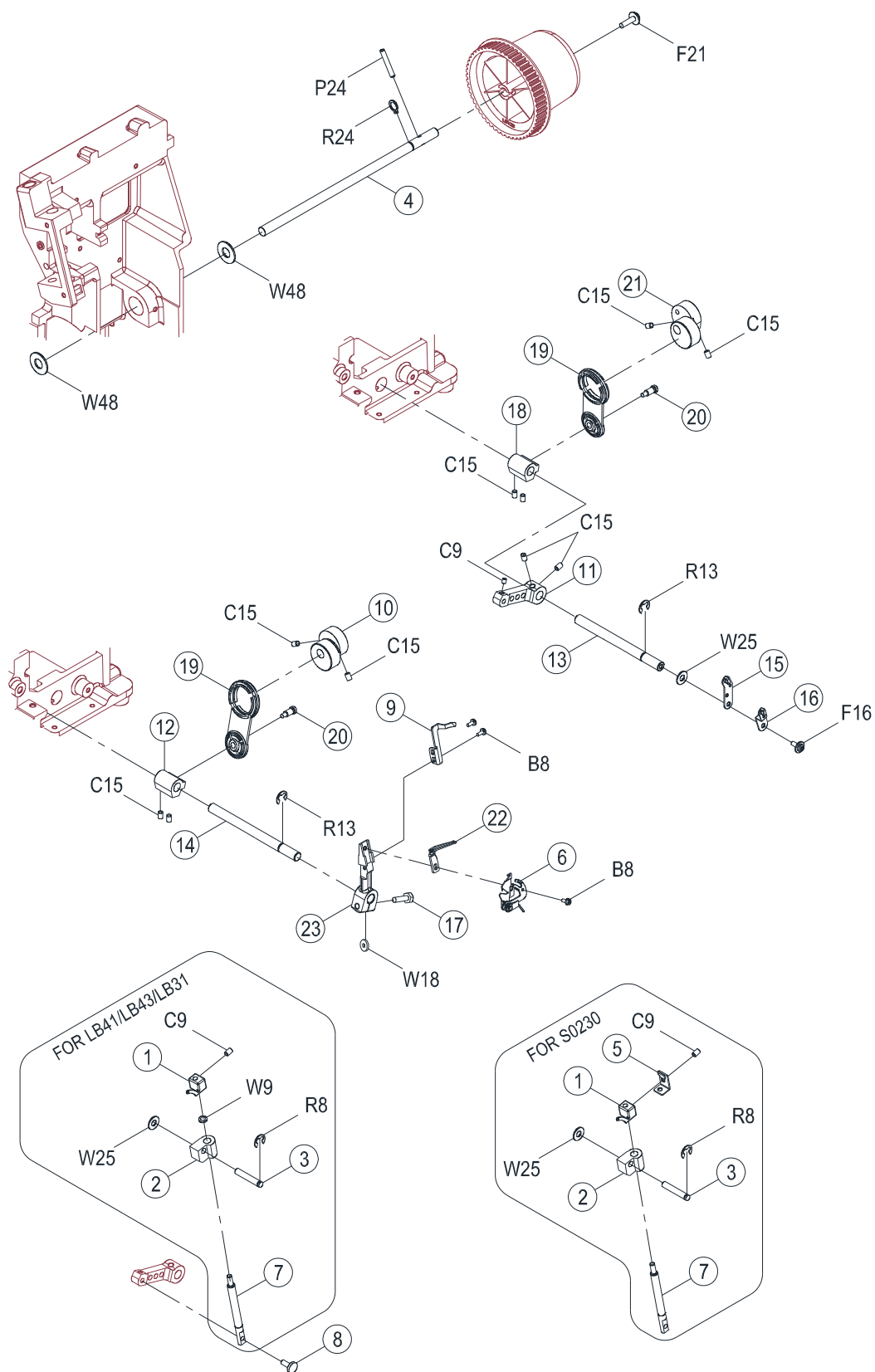
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68018614	FACE COVER SET PLATE
2	68018808	LOWER SHAFT BUSHING A
3	68018809	LOWER SHAFT BUSHING B
4	68018810	NEEDLE BAR UPPER BUSHING
5	68018811	NEEDLE BAR LOWER BUSHING
6	68018812	OVERLOOPER BUSHING A
7	68018813	UNDERLOOPER BUSHING
8	68018814	OVERLOOPER BUSHING B
9	68018815	FEED BLOCK REGULATING BASE
10	68018807	FEED SHAFT
11	68018816	FEED BLOCK
12	68018817	FEED BLOCK SHAFT
13	68018818	FEED BLOCK
14	68018819	FEED ECCENTRIC WHEEL
15	68018820	FEED ROD
16	68018821	SET PLATE
17	68018822	FEED ECCENTRIC WHEEL ROD



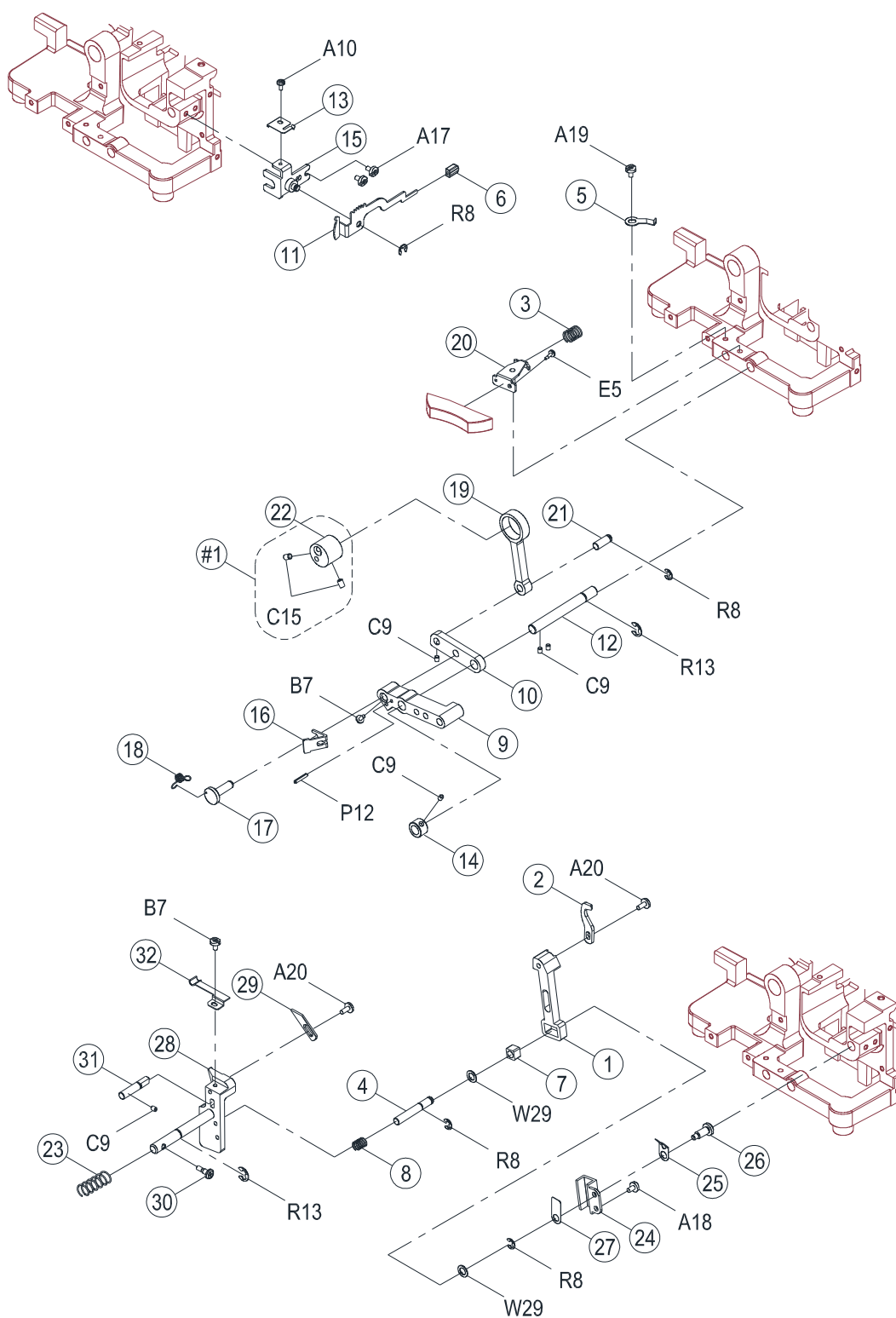
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68018824	DIFFERENTIAL BLOCK SHAFT
2	68018825	MAIN FEED FRAME
3	68018826	DIFFERENTIAL FEED FRAME
4	68004203	DIFFERENTIAL FEED DOG
5	68004208	MAIN FEED DOG
6	68018827	DIFFERENTIAL REGULATING ROD
7	68018828	STITCH LENGTH DIAL SET PLATE
8	68018829	FEED REGULATING BASE
9	68018830	DIFFERENTIAL REGULATING ROD CPL.
10	68018831	FEED REGULATING SUPPORTER SHAFT
11	68018823	FEED REGULATING SHAFT COLLAR
12	68018807	FEED SHAFT
13	68018832	FEED SET PLATE
14	68018833	STITCH LENGTH DIAL SHAFT COLLAR
15	68018834	DIFFERENTIAL BLOCK
16	68018835	DIFFERENTIAL ADJUSTING ROD
17	68018836	DIFFERENTIAL SHAFT
18	68018837	STITCH LENGTH DIAL BASE PLATE CPL.
19	68004307	SCREW (4.37x40)
20	68004272	STITCH PRESSER PLATE
21	68018615	STITCH LEVER KNOB
22	68004268	STITCH TONGUE
23	68004263	NEEDLE PLATE
#1	68018617	NEEDLE PLATE CPL.



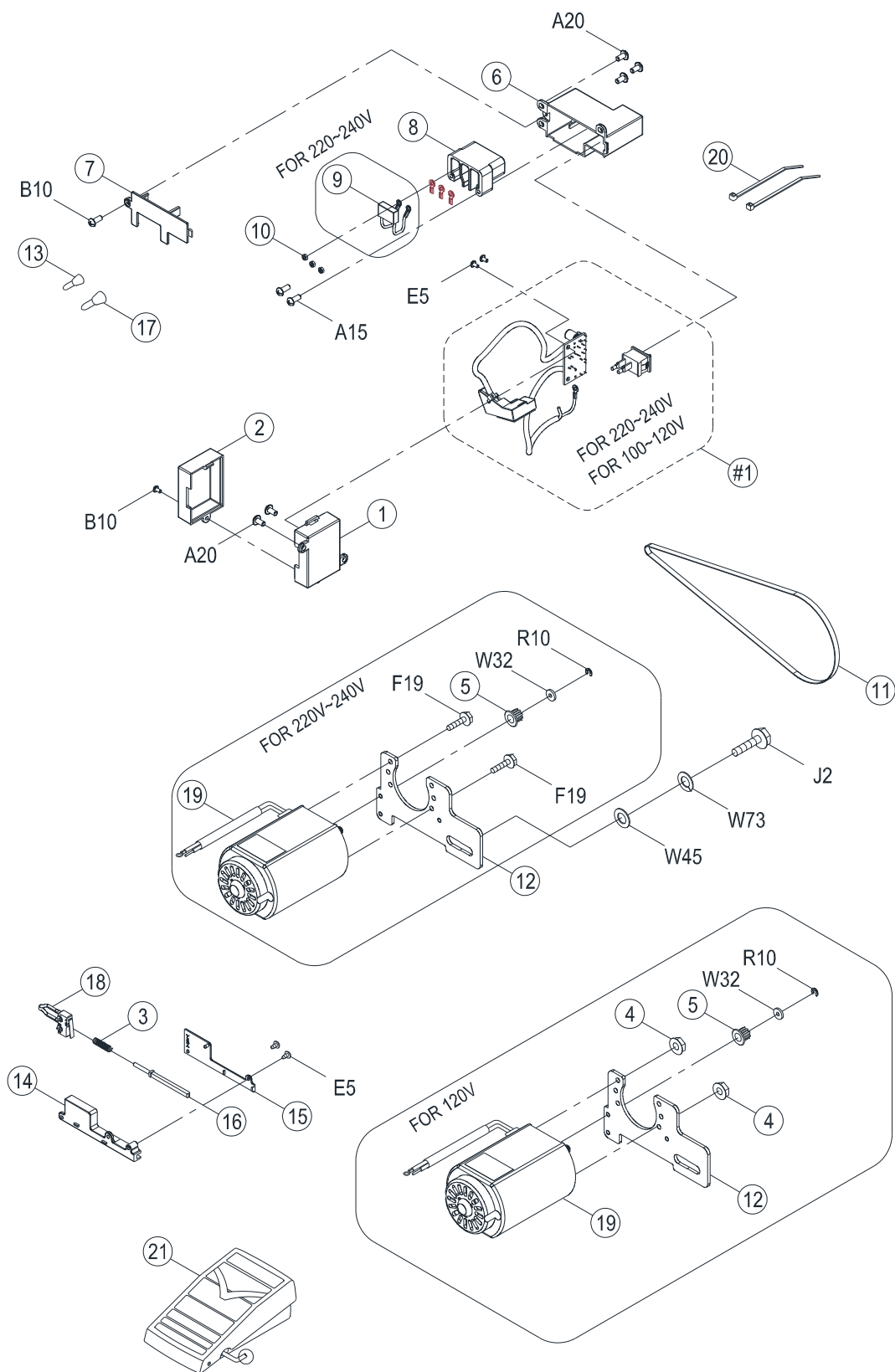
<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68018840	PRESSER BAR GUIDE PLATE CPL.
2	68004220	PRESSER FOOT LIFTER
3	68018858	PRESSER BAR SPRING
4		
5		
6	68018841	LED BRACKET
7	68018857	PRESSER BAR
8	68018855	NEEDLE BAR CONNECTING STUD
9	68018854	NEEDLE BAR
10	68018842	NEEDLE BAR SHAFT
11	68018853	PRESSER BAR GUIDE BRACKET
12	68004191	PRESSER FOOT CPL.
13	68018843	NEEDLE BAR DRIVING CRANK
14	68018844	NEEDLE BAR SHAFT COLLAR
15	68018845	NEEDLE BAR CONNECTING CRANK
16	68018847	THREAD TAKE-UP PLATE
17	68018846	PRESSER FOOT SCREW
18	68018849	NEEDLE BAR CRANK SHAFT B
19	68018850	NEEDLE BAR DRIVING ROD
20	68018851	NEEDLE BAR CRANK SHAFT A
21	68018852	NEEDLE BAR DRIVING CAM
22	68004253	PRESSER HOLDER CPL.
23	68004238	NEEDLE CLAMP
24	68004245	NEEDLE CLAMP SCREW
25	68004251	NEEDLE BAR THREAD GUIDE
26	68018856	PRESSER ADJUSTING SCREW
27	620106896	NEEDLE
#1	68018859	NEEDLE BAR DRIVING CAM CPL.
#2	68004419	NEEDLE CLAMP CPL.



<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	68004310	OVERLOOPER
2	68018861	OVERLOOPER SHAFT GUIDE
3	68018862	OVERLOOPER SHAFT GUIDE SHAFT
4	68018863	LOWER SHAFT
5	68004331	LOOPER HOUSING
6	68018864	UNDERLOOPER THREAD GUIDE CPL.
7	68018865	OVERLOOPER SHAFT
8	68018866	OVERLOOPER LOWER SHAFT
9	68004329	UNDERLOOPER NEEDLE GUARD
10	68018867	UNDERLOOPER ROD ECCENTRIC WHEEL
11	68018868	OVERLOOPER SHAFT LEVER
12	68018869	UNDERLOOPER DRIVING CRANK
13	68018870	OVERLOOPER LEVER SHAFT
14	68018871	UNDERLOOPER SHAFT
15	68018872	OVERLOOPER THREAD GUIDE
16	68018873	UNDERLOOPER THREAD GUIDE
17	68018874	HEX BOLTS
18	68018875	OVERLOOPER DRIVING CRANK
19	68018876	L BALL ROD ASSEMBLY
20	68018877	L ROD SCREW
21	68018878	OVERLOOPER ROD ECCENTRIC WHEEL
22	68004322	UNDERLOOPER
23	68004323	UNDERLOOPER SHAFT LEVER

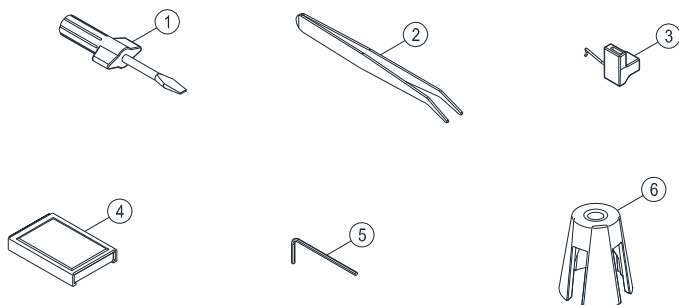


No.	Part No.	Description
11	68018892	UPPER BLADE HOLDER
2	68004332	UPPER BLADE
3	68018893	RELEASE SPRING
4	68018894	UPPER BLADE ROD SHAFT
5	68018895	UPPER BLADE LEVER PLATE
6	68018615	STITCH LEVER KNOB
7	68018896	UPPER BLADE BLOCK
8	68018897	UPPER BLADE HOLDER SPRING
9	68018898	UPPER BLADE FRAME
10	68018899	UPPER BLADE ROD B
11	68018900	LOWER BLADE CONTROL LEVER
12	68018901	UPPER BLADE CRANK SHAFT
13	68018902	LOWER BLADE CONTROL SET PLATE
14	68018823	FEED REGULATING SHAFT COLLAR
15	68018904	LOWER BLADE CONTROL SUPPORTER CPL.
16	68018906	UPPER BLADE CANCEL PLATE
17	68018908	UPPER BLADE CONNECT SHAFT
18	68018910	RELEASE PLATE SPRING
19	68018912	UPPER BLADE ROD A
20	68018914	UPPER BLADE CANCEL PLATE CPL.
21	68018916	UPPER BLADE LINK SHAFT
22	68018919	UPPER BLADE ECCENTRIC WHEEL
23	68018921	LOWER BLADE SPRING
24	68018923	UPPER BLADE HOLDER GUIDE
25	68018924	UPPER BLADE PLATE SPRING B
26	68018926	SCREW
27	68018928	UPPER BLADE PLATE SPRING A
28	68018930	LOWER BLADE HOLDER CPL.
29	68004335	LOWER BLADE
30	68018931	SCREW
31	68018933	LOWER BLADE GUIDE SHAFT
32	68004333	LOWER BLADE NEEDLE GUARD
#1	68018935	UPPER BLADE ECCENTRIC WHEEL CPL.



No.	Part No.	Description
1	68018879	TRANSFORMER BOX
2	68018880	TRANSFORMER COVER
3	68018881	SAFETY SWITCH SPRING
4	416528501	NUT (M4 T=5.5) FOR 100~120V
5	68004340	MOTOR GEAR
6	68018882	RECEPTACLE HOLDER
7	68018883	RECEPTACLE HOLDER COVER
8	68018884	SOCKET
9	68013276	CONDENSER FOR 220~240V
10	68013279	NUT
11	68004194	MOTOR BELT
12	68018885	MOTOR BRACKET
13	416133001	ISOLATION RECEPTACLE
14	68018886	MICRO SWITCH HOLDER
15	68018887	MICRO SWITCH COVER
16	68018888	MICRO SWITCH LEVER
17	68018889	ISOLATION RECEPTACLE
18	68004195	MICRO SWITCH CPL.
19	68018621	MOTOR FOR 220~240V
19	68004339	MOTOR FOR 120V
19	68018622	MOTOR FOR 127V
20	416113901	CORD CLIP
21	416468101	FOOT CONTROLLER - US
21	68018624	FOOT CONTROLLER Brazil 220V
21	68018626	FOOT CONTROLLER BR_127V
21	68004341	FOOT CONTROLLER for EU
#1	68004336	LED HOLDER CPL. FOR 220~240V
#1	68004337	LED HOLDER CPL. FOR 100~120V
#1	68018890	LED HOLDER CPL. FOR 127V

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<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	412381501	SCREWDRIVER (L)
2	416373101	TWEEZERS
3	68004411	2-THREAD CONVERTER
4	620106896	NEEDLE PACK
5	68004445	ALLEN WRENCH
6	68019347	SPOOL CUSHION